

Manual DehuKing

**Model DU05T07CK172-x, DU07T11CK264-x,
DU10T14CK348-x, DU12T18CK432-x,
DU20T29CK696-x, DU25T36CK864-x**

PLEASE READ THIS MANUAL BEFORE POWER UP

THANK YOU FOR YOUR PURCHASE. DehuKing® Warranty info is on the last page. Dehumidifiers are very similar to air conditioning units except the same air is carried across the condenser and the evaporator. This process removes moisture from the atmosphere that is collected in a stainless steel pan. The water is then routed to a collection point of your choosing.

Choosing a location for your DehuKing Dehumidifier

Clearance

It's important, if possible, to locate the dehumidifier in the most humid area of the structure. Open space is the next most important thing when choosing a location. This stainless steel cabinet can be mounted flush against the wall of the structure without harm. It is important that the front, one side and top are exposed to free air. Intake needs 6' of clearance and discharge needs 6' of clearance above the unit. Intake is on the front near the bottom inside the grill. Discharge is atop the dehumidifier. One side can be flush against a wall however the other side must open.

Intake & Discharge

The intake end has a filter over the intake and the discharge end has the large fan or fans with grills mounted atop the unit. This unit intakes humid air on one end that is filtered before crossing through the evaporator/moisture removal HX, the dry cooled air is then drawn across the condenser before being discharged out the top as warm dry air.

This unit operates similar to an air conditioner that uses a compressor. Because of this, there will be a slight temperature increase in the area of the DehuKing Dehumidifier. Room temperature air is drawn through the filter and across the refrigerant chilled evaporator/moisture removal HX*. Dry cool air is then blown across the condenser before discharging out the top of the dehumidifier.

*Heat exchanger

Legs or Options

There are a number of options that can be chosen to replace the legs that are standard capped stainless steel square tube. Optional casters of many sizes can be chosen. Most are sold with steel casters. Some with sand floors will use skids or large balloon wheel casters. If floors are made of concrete we recommend steel casters. Always lock the wheels when placing the dehumidifier in a permanent location.



Securing to a Wall

This dehumidifier can also be secured to the wall using an optional mounting package. Please contact our manufacturing facility at 512-303-1529. Ask for the plant manager.

Drain Removal of Condensed Water

The water that has been removed is very similar to distilled water. Water vapors are collected by cooling to bring about condensation. The condensed water runs down the evaporator/moisture removal HX and drips or runs into a pan. It is then routed out the end of the dehumidifier through the drain outlet.

Use Backing Tool



Plumbing the Drain

It is important to collect the condensed water and route it to either a collection point or drain to waste. The outlet from the DehuKing Dehumidifier is 3/4" female pipe thread. You must use a 3/4" male fitting with pipe compound or Teflon tape to begin your drain route. Use a backing tool when tightening the male fitting into the female fitting of the dehumidifier. We recommend PEX because long rolls can be purchased and used in long lengths. A male 3/4" PEX fitting is made to join to the dehumidifier. We prefer the PEX crimp rings as shown. PEX pipe is easily bent without any need for additional fittings. The water can be routed drain to waste or drain to collect.



Drain Pan and Electrical

The electrical pass through is located just beneath the spec sticker on the back of the DehuKing Dehumidifier. It passes out the bottom of the dehumidifier near the specification sticker located on the rear lower left of the machine.



Drain Pan and Electrical (cont.)

The drain lines are located on the exterior bottom pan. One drain is the primary pan and it is marked as such. The other drain is an overflow; it is also marked as such.

Electrical

Electrical Knockout: Due to the U.L. Codes and restrictions, electrical panels cannot have pre-drilled holes for electrical connections. Those must be drilled or punched by your local licensed electrician. The hole should be located near the electrical service bar inside the dehumidifier. The spec sheet by model designates where the electrical service panel is.

These commercial/industrial dehumidifiers come in 3 phase 208v-230v or 3 phase 460v-480v. Only the models beginning with DU05TA come in single phase plus 3 phase 208v-230v and 3 phase 460v-480v. We recommend hard wiring these industrial dehumidifiers; however, they can be installed using a power cord that is not included.

These dehumidifiers must be installed according to local electrical codes by a licensed electrician or a licensed technician connecting unit to an electrician-supplied service disconnect. This unit should be connected to a ground fault interrupted service disconnect or an outlet with a ground fault breaker.



Air Filtration

This DehuKing Dehumidifier is also an industrial air purifier to the level of chosen options. This unit moves a large volume of air. In addition, there are different options for filtration such as carbon filters. Depending on type of filter used, the filters should either be replaced or cleaned once a month. An inexpensive traditional air conditioning filter is satisfactory and better than no filter or no filter change.

Dehumidifier Controls

The controls are very simple to operate. Simply set the controller for the desired humidity in the area of the dehumidifier. The manual for the controller on your dehumidifier is supplied with your purchase documents.

Temperature Operating Range

Low ambient temperature operation. DehuKing units shut off at 33F and come back on at 38F.

Control Options WiFi

Contact Biotherm Solutions™ for solutions on networking a number of dehumidifiers. Biotherm Solutions will also have options for WiFi and apps that give you additional options. Check progress or change settings from the comfort of your home.

RECOVERED WATER

Add Nutrients & Minerals as Needed

Contact Biotherm Solutions for storage solutions. If the condensed water is collected and stored, we highly recommend plastic storage or stainless steel containers. Since the water has similar characteristics to distilled water, it is very low in minerals and metals. For that reason it can cause corrosion of the metals used in storage. If this water is used to water plants or for production, please mix minerals and nutrients into the water to match your crop or production needs.

Warranty information

The warranty for the DehuKing dehumidifiers is 1 year on all parts, 3 years on refrigeration circuit. The refrigeration circuit includes compressor or compressors, the evaporator/moisture collector, the condenser, and the copper tubing that carries the refrigerant liquids or gases. Three months for labor. Warranty begins three days after purchase date from Biotherm.

3 years-Refrigeration circuit, compressor, condenser, evaporator, misc.

1 year-All parts

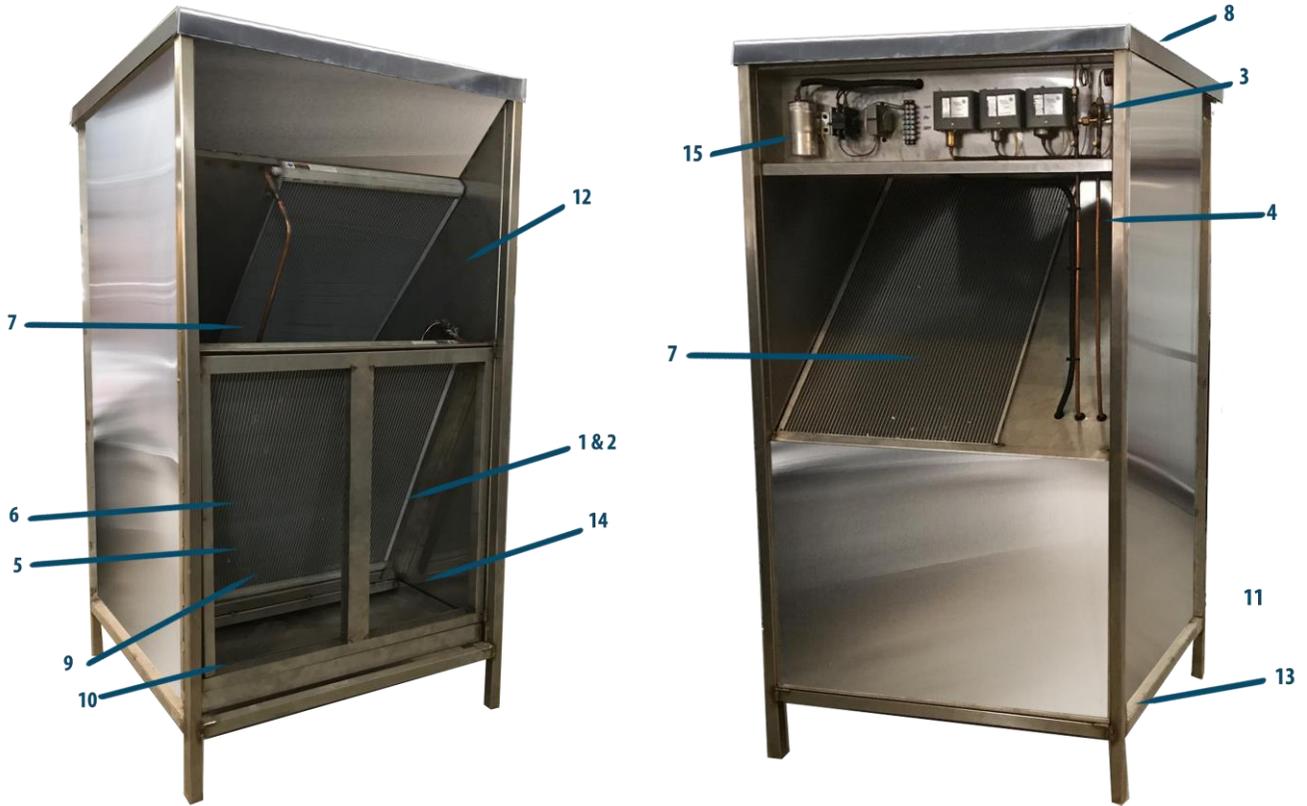
3 months-Labor

Controller PDF with below information.

H46 Humidity Controller

Humidity Controllers

Provide automatic control of a humidifier



Parts List

1. Compressor (Copeland Scroll)
2. 410a refrigerant
3. Humidity controller
4. Refrigerant liquid line filter
5. Refrigerant suction filter
6. Evaporator/moisture collector
7. Condenser
8. Fan & motor
9. Air filter chassis
10. Air filter
11. Power block with lugs
12. Stainless steel cabinet
13. Stainless steel base
14. Stainless steel pan/with drain piece 3/4" female
15. Single phase only start capacitor